

Safety Data Sheet
acc. to OSHA HCS

Printing date 05/01/2018

Reviewed on 04/30/2018

1 Identification**- Product identifier**

- **Trade name:** Max 5000 Epoxy
- **Synonyms:** Max 5000 Aluminum Bonder - Part A - Resin
- **Part number:** MAX5000A
- **Application of the substance / the mixture** Adhesives

- Details of the supplier of the safety data sheet**- Manufacturer/Supplier:**

Plastech-Weld
41871 Mitchell Rd.
Novi, MI 48377
USA
Telephone: +1-313-963-3194
Email: plastechweld@gmail.com
Website: www.plastechweld.com

- Information department: Product safety department**- Emergency telephone number:**

United States: 1-800-424-9300
International: +1-703-527-3887

2 Hazard(s) identification**- Classification of the substance or mixture**

GHS07

Skin Irrit. 2 H315 Causes skin irritation.
Eye Irrit. 2A H319 Causes serious eye irritation.
Skin Sens. 1 H317 May cause an allergic skin reaction.
STOT SE 3 H335 May cause respiratory irritation.

- Label elements**- GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).**- Hazard pictograms**

GHS07

- Signal word Warning**- Hazard-determining components of labeling:**

Bisphenol-A epoxy resin
Bisphenol F epoxy resin

- Hazard statements

H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H335 May cause respiratory irritation.

- Precautionary statements

P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P264 Wash face, hands and any exposed skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves.
P280 Wear eye protection / face protection.
P302+P352 If on skin: Wash with plenty of water.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312 Call a poison center/doctor if you feel unwell.
P362+P364 Take off contaminated clothing and wash it before reuse.
P332+P313 If skin irritation occurs: Get medical advice/attention.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/01/2018

Reviewed on 04/30/2018

Trade name: Max 5000 Epoxy

(Contd. of page 1)

P321	Specific treatment (see on this label).
P337+P313	If eye irritation persists: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

- Classification system:**- NFPA ratings (scale 0 - 4)**

	Health = 2 Fire = 1 Reactivity = 0
--	--

- HMIS-ratings (scale 0 - 4)

	Health = 2 Fire = 1 Reactivity = 0
--	--

- Other hazards**- Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients**- Chemical characterization: Mixtures**

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:

25068-38-6	Bisphenol-A epoxy resin Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Skin Sens. 1, H317; STOT SE 3, H335	60 – 69%
9003-36-5	Bisphenol F epoxy resin Skin Irrit. 2, H315; Skin Sens. 1, H317	30 – 39%
67762-90-7	Synthetic amorphous silica (fumed) Combustible Dust	1 – 4%

4 First-aid measures**- Description of first aid measures****- After inhalation:**

Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
Supply fresh air; consult doctor in case of complaints.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.**- After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.**- After swallowing:** If symptoms persist consult doctor.**- Information for doctor:**

- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures**- Extinguishing media****- Suitable extinguishing agents:**

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- Special hazards arising from the substance or mixture No further relevant information available.**- Advice for firefighters****- Protective equipment:**

Wear self-contained respiratory protective device.
Wear fully protective suit.

6 Accidental release measures**- Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation
Wear protective clothing.

- Environmental precautions:

Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/01/2018

Reviewed on 04/30/2018

Trade name: Max 5000 Epoxy

(Contd. of page 2)

- Methods and material for containment and cleaning up:

Ensure adequate ventilation.
Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.

- Information about protection against explosions and fires: No special measures required.

- Conditions for safe storage, including any incompatibilities

- Storage:

- Requirements to be met by storerooms and receptacles: No special requirements.

- Information about storage in one common storage facility: Not required.

- Further information about storage conditions: Keep receptacle tightly sealed.

- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.

- Control parameters

- Components with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- Additional information: The lists that were valid during the creation were used as basis.

- Exposure controls

- Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- As protection from splashes gloves made of the following materials are suitable: Nitrile rubber, NBR

- Eye protection:



Tightly sealed goggles

- Body protection: Protective work clothing

(Contd. on page 4)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/01/2018

Reviewed on 04/30/2018

Trade name: Max 5000 Epoxy

(Contd. of page 3)

9 Physical and chemical properties

- Information on basic physical and chemical properties

- General Information

- Appearance:

- Form: Viscous
- Color: Whitish
- Odor: Characteristic
- Odor threshold: Not determined.

- pH-value: Not determined.

- Change in condition

- Melting point/Melting range: Undetermined.
- Boiling point/Boiling range: > 200 °C (> 392 °F)

- Flash point: 95 °C (203 °F)

- Flammability (solid, gaseous): Not applicable.

- Decomposition temperature: Not determined.

- Auto igniting: Product is not selfigniting.

- Danger of explosion: Product does not present an explosion hazard.

- Explosion limits:

- Lower: Not determined.
- Upper: Not determined.

- Vapor pressure: Not determined.

- Density: Not determined.

- Relative density: Not determined.
- Vapor density: Not determined.
- Evaporation rate: Not determined.

- Solubility in / Miscibility with

- Water: Not miscible or difficult to mix.

- Partition coefficient (n-octanol/water): Not determined.

- Viscosity:

- Dynamic at 20 °C (68 °F): 65,000 mPas
- Kinematic: Not determined.

- Solvent content:

- VOC content: 0.00 %
0.0 g/l / 0.00 lb/gl

- Solids content: 1.5 %

- Other information: No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.

- Chemical stability

- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

- **Possibility of hazardous reactions** No dangerous reactions known.

- **Conditions to avoid** No further relevant information available.

- **Incompatible materials:** No further relevant information available.

- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- Information on toxicological effects

- Acute toxicity:

- Primary irritant effect:

- on the skin: Irritant to skin and mucous membranes.
- on the eye: Irritating effect.

- **Sensitization:** Sensitization possible through skin contact.

- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/01/2018

Reviewed on 04/30/2018

Trade name: Max 5000 Epoxy

(Contd. of page 4)

Irritant

- Carcinogenic categories**- IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- NTP (National Toxicology Program)

None of the ingredients is listed.

- OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information**- Toxicity****- Aquatic toxicity:** No further relevant information available.**- Persistence and degradability** No further relevant information available.**- Behavior in environmental systems:****- Bioaccumulative potential** No further relevant information available.**- Mobility in soil** No further relevant information available.**- Ecotoxicological effects:****- Remark:** Toxic for fish**- Additional ecological information:****- General notes:**

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

- Results of PBT and vPvB assessment**- PBT:** Not applicable.**- vPvB:** Not applicable.**- Other adverse effects** No further relevant information available.**13 Disposal considerations****- Waste treatment methods****- Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.**- Uncleaned packagings:****- Recommendation:** Disposal must be made according to official regulations.**14 Transport information****- UN-Number****- DOT, ADN, IMDG, IATA**

not regulated

- UN proper shipping name**- DOT, ADN, IMDG, IATA**

not regulated

- Transport hazard class(es)**- DOT, ADN, IMDG, IATA****- Class**

not regulated

- Packing group**- DOT, IMDG, IATA**

not regulated

- Environmental hazards:**- Marine pollutant:**

Yes

- Special precautions for user**- Stowage Category**

Not applicable.

A

- Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not applicable.

- UN "Model Regulation":

not regulated

(Contd. on page 6)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/01/2018

Reviewed on 04/30/2018

Trade name: Max 5000 Epoxy

(Contd. of page 5)

* 15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture

- Sara

- Section 355 (extremely hazardous substances):

None of the ingredients is listed.

- Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

- TSCA (Toxic Substances Control Act):

All ingredients are listed.

- Proposition 65

- Chemicals known to cause cancer:

None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

- Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

- Carcinogenic categories

- EPA (Environmental Protection Agency)

None of the ingredients is listed.

- TLV (Threshold Limit Value established by ACGIH)

None of the ingredients is listed.

- NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Contact:** Safety, Health and Environmental Affairs

- **Date of preparation / last revision** 05/01/2018 / 18

- Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Skin Sens. 1: Skin sensitisation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

- * **Data compared to the previous version altered.**

- Disclaimer

The information set forth is based on information that Plastech-Weld Inc, believes to be accurate. No warranty, expressed or implied, is intended. The information is provided solely for your information and consideration and Plastech-Weld Inc, assumes no legal responsibility for use or reliance thereon. In the event of a discrepancy between the information on the non-English document and its English counterpart, the English version shall supersede.

1 Identification**- Product identifier**

- **Trade name:** Max 5000 Epoxy
- **Synonyms:** Max 5000 Aluminum Bonder - Part B - Hardener
- **Part number:** MAX5000B
- **Application of the substance / the mixture** Adhesives

- Details of the supplier of the safety data sheet**- Manufacturer/Supplier:**

Plastech-Weld
41871 Mitchell Rd.
Novi, MI 48377
USA
Telephone: +1-313-963-3194
Email: plastechweld@gmail.com
Website: www.plastechweld.com

- Information department: Product safety department**- Emergency telephone number:**

United States: 1-800-424-9300
International: +1-703-527-3887

*** 2 Hazard(s) identification****- Classification of the substance or mixture**

GHS08 Health hazard

Repr. 2 H361 Suspected of damaging fertility or the unborn child.



GHS05 Corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

Skin Sens. 1 H317 May cause an allergic skin reaction.

- Label elements**- GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).**- Hazard pictograms**

GHS05 GHS07 GHS08

- Signal word Danger**- Hazard-determining components of labeling:**

Fatty Acids, C18-unsatd, dimers, polymers with bisphenol A, epichlorohydrin, tall-oil fatty acids, tetraethylenepentamine and TETA
Curing agent
Nonylphenol
Benzyl alcohol
triethylenetetramine
Epoxy curing agent

- Hazard statements

H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H361 Suspected of damaging fertility or the unborn child.

- Precautionary statements

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/01/2018

Reviewed on 05/01/2018

Trade name: Max 5000 Epoxy

(Contd. of page 1)

P260	Do not breathe dusts or mists.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P264	Wash face, hands and any exposed skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P280	Wear protective gloves.
P280	Wear eye protection / face protection.
P301+P312	If swallowed: Call a poison center/doctor if you feel unwell.
P301+P330+P331	If swallowed: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a poison center/doctor.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P321	Specific treatment (see on this label).
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

- Classification system:**- NFPA ratings (scale 0 - 4)****- HMIS-ratings (scale 0 - 4)****- Other hazards****- Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:

106906-26-7	Fatty Acids, C18-unsatd, dimers, polymers with bisphenol A, epichlorohydrin, tall-oil fatty acids, tetraethylenepentamine and TETA Eye Dam. 1, H318; Skin Irrit. 2, H315; Skin Sens. 1, H317	20 – 29%
	Curing agent Skin Corr. 1C, H314; Acute Tox. 4, H302; Acute Tox. 4, H312; Eye Irrit. 2A, H319	10 – 19%
100-51-6	Benzyl alcohol Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332	10 – 19%
84852-15-3	Nonylphenol Repr. 2, H361; Skin Corr. 1B, H314; Eye Dam. 1, H318; Acute Tox. 4, H302	5 – 9%
90-72-2	Aminophenol Skin Corr. 1C, H314; Acute Tox. 4, H302; Acute Tox. 4, H312	5 – 9%
112-24-3	triethylenetetramine Skin Corr. 1B, H314; Acute Tox. 4, H312; Skin Sens. 1, H317	≤ 1%
112-57-2	Epoxy curing agent Skin Corr. 1B, H314; Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317	≤ 1%

4 First-aid measures

- Description of first aid measures**- General information:**

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

- After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/01/2018

Reviewed on 05/01/2018

Trade name: Max 5000 Epoxy

(Contd. of page 2)

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
Immediately call a doctor.
Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **Information for doctor:**
 - **Most important symptoms and effects, both acute and delayed** No further relevant information available.
 - **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
 - **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
CO₂, sand, extinguishing powder. Do not use water.
 - **For safety reasons unsuitable extinguishing agents:** Water
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
 - **Protective equipment:**
Wear self-contained respiratory protective device.
Wear fully protective suit.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Wear protective clothing.
- **Environmental precautions:**
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Use neutralizing agent.
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
Do not flush with water or aqueous cleansing agents
Dispose of the collected material according to regulations.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
 - **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
 - **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
 - **Storage:**
 - **Requirements to be met by storerooms and receptacles:** No special requirements.
 - **Information about storage in one common storage facility:** Not required.
 - **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
 - **Components with limit values that require monitoring at the workplace:**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the other constituents have no known exposure limits.

100-51-6 Benzyl alcohol

WEEL Long-term value: 10 ppm

(Contd. on page 4)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/01/2018

Reviewed on 05/01/2018

Trade name: Max 5000 Epoxy

(Contd. of page 3)

112-24-3 triethylenetetramine	
WEEL	Long-term value: 6 mg/m ³ , 1 ppm Skin
112-57-2 Epoxy curing agent	
WEEL	Long-term value: 5 mg/m ³ Skin; DSEN

- **Additional information:** The lists that were valid during the creation were used as basis.

- Exposure controls

- Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- As protection from splashes gloves made of the following materials are suitable: Nitrile rubber, NBR

- Eye protection:



Tightly sealed goggles

- Body protection: Protective work clothing

* 9 Physical and chemical properties

- Information on basic physical and chemical properties

- General Information

- Appearance:

- **Form:** Viscous
- **Color:** Light yellow
- **Odor:** Amine-like
- **Odor threshold:** Not determined.

- **pH-value:** Not determined.

- Change in condition

- **Melting point/Melting range:** Undetermined.
- **Boiling point/Boiling range:** ≥ 150 °C (≥ 302 °F)

- **Flash point:** 97 °C (206.6 °F)

- **Flammability (solid, gaseous):** Not applicable.

- **Decomposition temperature:** Not determined.

- **Auto igniting:** Product is not selfigniting.

- **Danger of explosion:** Product does not present an explosion hazard.

- Explosion limits:

- **Lower:** Not determined.
- **Upper:** Not determined.

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/01/2018

Reviewed on 05/01/2018

Trade name: Max 5000 Epoxy

(Contd. of page 4)

- Vapor pressure at 20 °C (68 °F):	≤ 0.1 hPa (≤ 0.1 mm Hg)
- Density at 20 °C (68 °F):	~ 1.04137 g/cm ³ (~ 8.69023 lbs/gal)
- Relative density	Not determined.
- Vapor density	Not determined.
- Evaporation rate	Not determined.
- Solubility in / Miscibility with	
- Water:	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/water):	Not determined.
- Viscosity:	
- Dynamic:	Not determined.
- Kinematic:	Not determined.
- Solvent content:	
- Organic solvents:	10.8 %
- VOC content:	10.80 % ~ 112.5 g/l / ~ 0.94 lb/gl
- Solids content:	1.3 %
- Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
 - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
 - **Acute toxicity:**

- LD/LC50 values that are relevant for classification:

Curing agent		
Oral	LD50	4,310 mg/kg (rat)
Dermal	LD50	2,510 mg/kg (rabbit)
Curing agent		
Oral	LD50	1,080 mg/kg (rat)
Dermal	LD50	1,090 mg/kg (rabbit)
100-51-6 Benzyl alcohol		
Oral	LD50	1,230 mg/kg (rat)
Dermal	LD50	2,000 mg/kg (rabbit)
Inhalative	LC50/4 h	11 mg/l (ATE)
84852-15-3 Nonylphenol		
Oral	LD50	500 mg/kg (ATE)
90-72-2 Aminophenol		
Oral	LD50	500 mg/kg (ATE)
Dermal	LD50	1,100 mg/kg (ATE)
112-24-3 triethylenetetramine		
Oral	LD50	2,500 mg/kg (rat)
Dermal	LD50	805 mg/kg (rabbit)
112-57-2 Epoxy curing agent		
Oral	LD50	500 mg/kg (ATE)
Dermal	LD50	660 mg/kg (rabbit)

- **Primary irritant effect:**
 - **on the skin:** Strong caustic effect on skin and mucous membranes.
 - **on the eye:** Strong caustic effect.
- **Sensitization:** Sensitization possible through skin contact.

(Contd. on page 6)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/01/2018

Reviewed on 05/01/2018

Trade name: Max 5000 Epoxy

(Contd. of page 5)

- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful
Corrosive
Irritant

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

- Carcinogenic categories**- IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- NTP (National Toxicology Program)

None of the ingredients is listed.

- OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information**- Toxicity****- Aquatic toxicity:** No further relevant information available.**- Persistence and degradability** No further relevant information available.**- Behavior in environmental systems:****- Bioaccumulative potential** No further relevant information available.**- Mobility in soil** No further relevant information available.**- Ecotoxicological effects:****- Remark:** Toxic for fish**- Additional ecological information:****- General notes:**

Water hazard class 3 (Self-assessment): extremely hazardous for water

Do not allow product to reach ground water, water course or sewage system, even in small quantities.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

Danger to drinking water if even extremely small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

- Results of PBT and vPvB assessment**- PBT:** Not applicable.**- vPvB:** Not applicable.**- Other adverse effects** No further relevant information available.**13 Disposal considerations****- Waste treatment methods****- Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.**- Uncleaned packagings:****- Recommendation:** Disposal must be made according to official regulations.**14 Transport information****- UN-Number****- DOT, IMDG, IATA**

UN1760

- UN proper shipping name**- DOT**

Corrosive liquids, n.o.s. (Curing agent, Nonylphenol)

- IMDG

CORROSIVE LIQUID, N.O.S. (Curing agent, Nonylphenol),

MARINE POLLUTANT

- IATA

CORROSIVE LIQUID, N.O.S. (Curing agent, Nonylphenol)

- Transport hazard class(es)**- DOT****- Class**

8 Corrosive substances

(Contd. on page 7)

Safety Data Sheet



acc. to OSHA HCS

Printing date 05/01/2018

Reviewed on 05/01/2018

Trade name: Max 5000 Epoxy

(Contd. of page 6)

- Label	8
- IMDG	
	
- Class	8 Corrosive substances
- Label	8
- IATA	
	
- Class	8 Corrosive substances
- Label	8
- Packing group	
- DOT, IMDG, IATA	II
- Environmental hazards:	Product contains environmentally hazardous substances: Nonylphenol
- Marine pollutant:	Yes Symbol (fish and tree)
- Special precautions for user	Warning: Corrosive substances
- Danger code (Kemler):	88
- EMS Number:	F-A,S-B
- Stowage Category	B
- Stowage Code	SW2 Clear of living quarters.
- Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
- Transport/Additional information:	
- DOT	
- Quantity limitations	On passenger aircraft/rail: 1 L On cargo aircraft only: 30 L
- IMDG	
- Limited quantities (LQ)	0
- Excepted quantities (EQ)	Code: E0 Not permitted as Excepted Quantity
- UN "Model Regulation":	UN 1760 CORROSIVE LIQUIDS, N.O.S. (CURING AGENT, NONYLPHENOL), 8, II, ENVIRONMENTALLY HAZARDOUS

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

- Section 355 (extremely hazardous substances):

None of the ingredients is listed.

- Section 313 (Specific toxic chemical listings):

84852-15-3 Nonylphenol

- TSCA (Toxic Substances Control Act):

Fatty Acids, C18-unsatd, dimers, polymers with bisphenol A, epichlorohydrin, tall-oil fatty acids, tetraethylenepentamine and TETA

Benzyl alcohol

Nonylphenol

Aminophenol

triethylenetetramine

Epoxy curing agent

- TSCA new (21st Century Act) (Substances not listed)

106906-26-7 Fatty Acids, C18-unsatd, dimers, polymers with bisphenol A, epichlorohydrin, tall-oil fatty acids, tetraethylenepentamine and TETA

Curing agent

(Contd. on page 8)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/01/2018

Reviewed on 05/01/2018

Trade name: Max 5000 Epoxy

(Contd. of page 7)

- Proposition 65**- Chemicals known to cause cancer:**

None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

- Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

- Carcinogenic categories**- EPA (Environmental Protection Agency)**

None of the ingredients is listed.

- TLV (Threshold Limit Value established by ACGIH)

None of the ingredients is listed.

- NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.**16 Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Contact: Safety, Health and Environmental Affaires**- Date of preparation / last revision** 05/01/2018 / 19**- Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 DOT: US Department of Transportation
 IATA: International Air Transport Association
 ACGIH: American Conference of Governmental Industrial Hygienists
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 NFPA: National Fire Protection Association (USA)
 HMIS: Hazardous Materials Identification System (USA)
 VOC: Volatile Organic Compounds (USA, EU)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative
 NIOSH: National Institute for Occupational Safety
 OSHA: Occupational Safety & Health
 TLV: Threshold Limit Value
 PEL: Permissible Exposure Limit
 REL: Recommended Exposure Limit
 Acute Tox. 4: Acute toxicity – Category 4
 Skin Corr. 1B: Skin corrosion/irritation – Category 1B
 Skin Corr. 1C: Skin corrosion/irritation – Category 1C
 Skin Irrit. 2: Skin corrosion/irritation – Category 2
 Eye Dam. 1: Serious eye damage/eye irritation – Category 1
 Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
 Skin Sens. 1: Skin sensitisation – Category 1
 Repr. 2: Reproductive toxicity – Category 2

- * Data compared to the previous version altered.**- Disclaimer**

The information set forth is based on information that Plastech-Weld Incorporated believes to be accurate. No warranty, expressed or implied, is intended. The information is provided solely for your information and consideration and Plastech-Weld Inc. assumes no legal responsibility for use or reliance thereon. In the event of a discrepancy between the information on the non-English document and its English counterpart, the English version shall supersede.