

# INSTALL TECH TIP 398247

## 1980-1990 FORD BRONCO FULL SIZE AND F-SERIES PICKUP WITH AC

**IMPORTANT:** When replacing the heater core for these vehicles, follow these steps to install the heater core into the vehicle case. These instructions are supplemental to the heater core installation instructions provided by the vehicle manufacturer.

1. Orient the pipes on your new heater to match the pipe orientation on the original heater. (Figure 1)
2. Insert the pipes into the case through the holes provided for the pipes. (Figure 2)
3. Press the bottom tank of the heater into the bottom of the heater cavity in the case. (Figure 3)
4. Press the top tank of the heater into the case. (Figure 4)



Figure 1



Figure 2



Figure 3



Figure 4